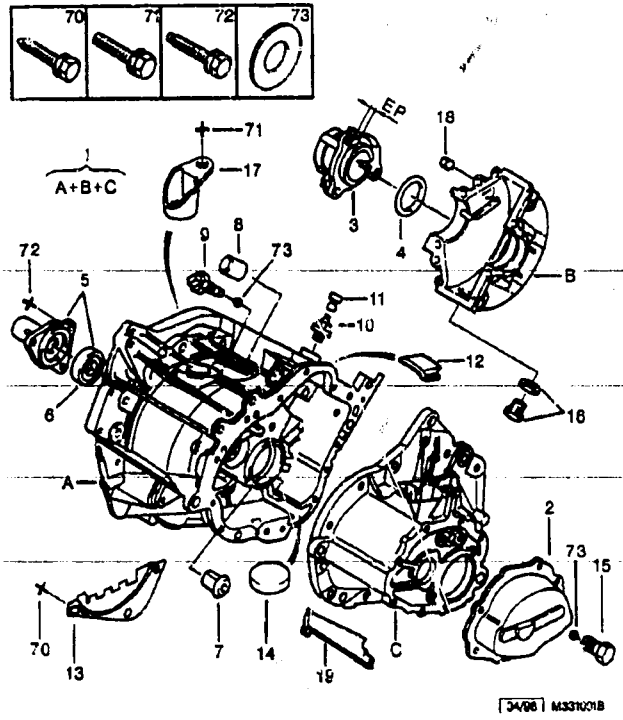
31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX



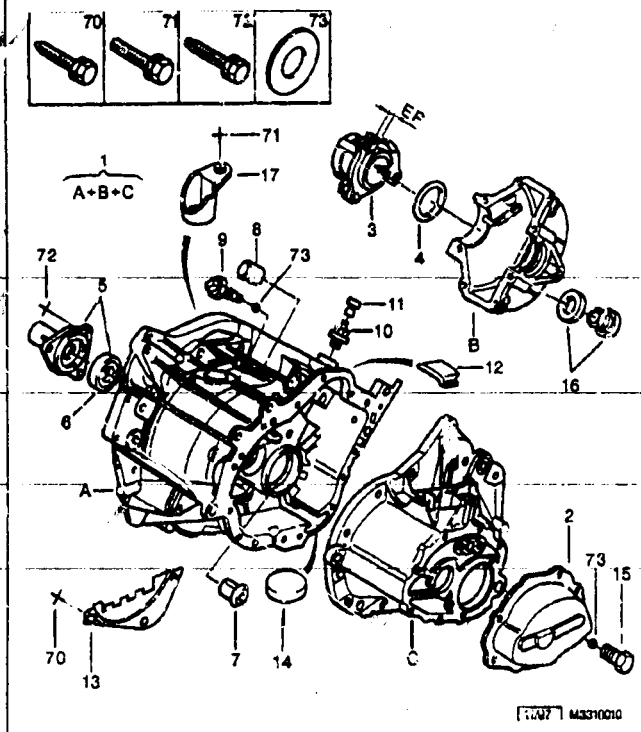
M3310018

73	6988 42	02	PLUG SEAL 14,3X21-1

31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX

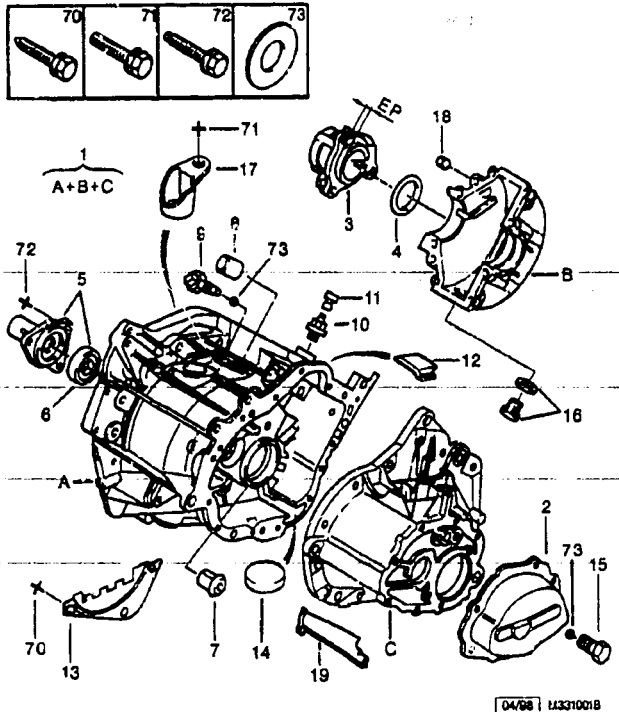
- BVM BE3
- TO B 8831000



			HOUSING ASSY
1	2206 Q7	01	- INJECTION XU10J2 OR INJECTION XU10J4R TO O 07083 OR DIESEL XUD11A
	2206 Q8	01	-INJECTION XU10J4R FROM B 8710289
2	2207 94	01	**GEAR-BOX COVER**
			EXTENSION
3	2228 03	01	EP 8,65 MM
	2228 04	01	EP 10
4	2212 23	01	**RING-SEAL** DIAM 60-TO 3
5	2105 35	01	**GUIDE BUSH**
6	2109 40	01	**PRIM SHAFT SEAL** 23X36-6
7	2211 22	01	**OIL FITTING**
8	2218 07	01	**SHAFT PROTECTOR**
9	2257 41	01	**SWITCH-REVERSE**
10	2268 14	01	**GR-BOX BREATHER**
11	2218 10	01	**PROTECTOR**
12	2106 18	01	**CLUTCH HSG PLUG**
13	2107 86	01	**LOCK PLATE**
14	2218 15	01	**MAGNET** DIAM 35-5
15	2221 30	01	**FILLER CAP** DIAM 14X100
16	2221 S2	01	**CASING PLUG** DIAM 16X150
17	2106 19	01	**CLUTCH HSG PLUG**
			SELF-TAP SCREWS
70	6923 77	04	DIAM 6X100-16
71	6922 54	01	DIAM 6X100-20
72	6921 09	03	DIAM 7X100-22
73	6988 42	02	**PLUG SEAL** 14,3X21-1

31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX



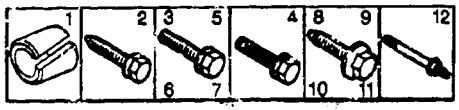
- FROM B 8831001 TO B 9999999
- GEARBOX BE3

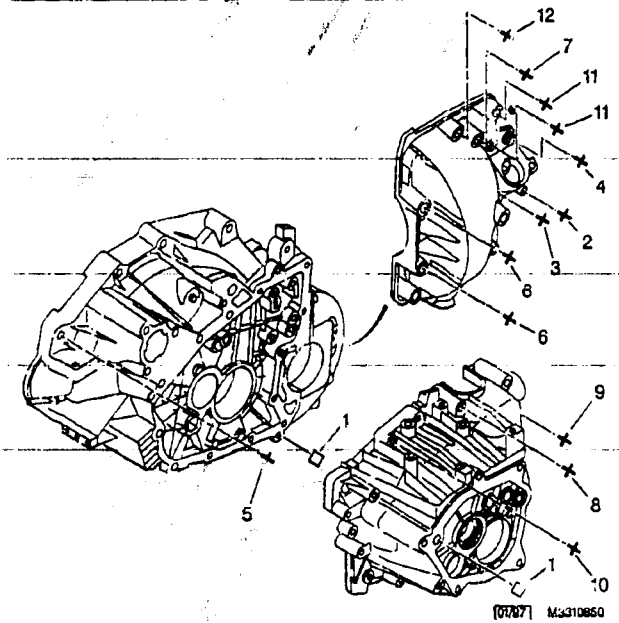
1	2206 Q8	01	**HOUSING ASSY** TO B 9[illegible] 188 -INJECTION XU10J4R FROM B 9632190
			GEAR-BOX COVER
2	2207 94	01	TO B 9809713
	2207 95	01	FROM B 9809714
3	2228 16	01	**EXTENSION** EP 10
4	2212 23	01	**RING-SEAL** DIAM 60-TO 3
5	2105 35	01	**GUIDE BUSH**
6	2109 40	01	**PRIM SHAFT SEAL** 23X36-8
7	2211 22	01	**OIL FITTING**
8	2218 07	01	**SHAFT PROTECTOR**
9	2257 41	01	**SWITCH-REVERSE**
10	2268 14	01	**GR-BOX BREATHER**
11	2218 10	01	**PROTECTOR**
12	2106 18	01	**CLUTCH HSG PLUG**
13	2107 86	01	**LOCK PLATE**
14	2218 15	01	**MAGNET** DIAM 35-5
15	2221 30	01	**FILLER CAP** DIAM 14X100
16	2221 32	01	**CASING PLUG** DIAM 16X150
17	2106 19	01	**CLUTCH HSG PLUG**
18	2225 17	02	**CENTRING BUSH** 9X12-15
19	2213 27	01	**OIL SPOUT** FROM B 9632190
			SELF-TAP SCREWS
70	6923 77	03	DIAM 6X100-16
71	6922 54	01	DIAM 6X100-20
72	6921 09	03	DIAM 7X100-22

.../...

31/08/2001

MANUAL GEAR BOX CASING FASTENING





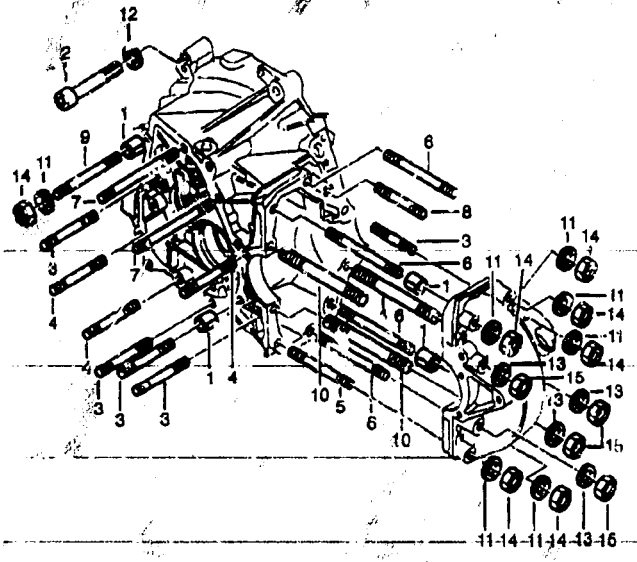
M3310850

- INJECTION ES9J4, BVM ML5T

1	6868 42	04	PIN 12X15
			SELF-TAP SCREWS
2	6922 77	06	DIAM 8X125-70
3	6923 09	03	DIAM 10X150-70
4	6922 37	01	DIAM 8X125-45
5	6923 81	04	DIAM 10X150-75
6	6923 A6	02	DIAM 10X150-85
7	6922 C4	01	10X150-70
			SCREW WITH BASE
8	6925 B1	01	8X125-100
9	6925 F6	03	8X125-90
10	6925 J4	03	DIAM 8X125-55
11	6925 99	06	DIAM 8X125-45
12	2210 35	01	SCREW-COLUMN 8X125-20X70

31/08/2001

MANUAL GEAR BOX CASING FASTENING



12/94 P3310600

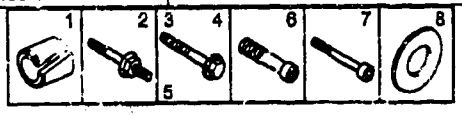
P3310600

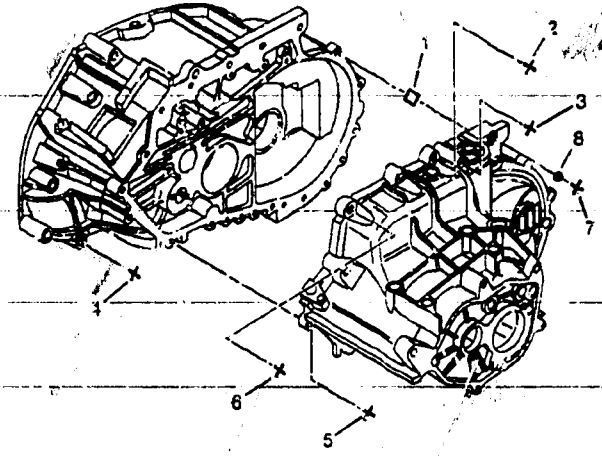
- BVM ME

1	6958 42	04	PIN 12X15	
			SOCKET SCREW	
2	6913 04	01	DIAM 10X150-70	
	6913 D0	01	DIAM 10X150-60	
			STUD	
3	6930 52	05	8X125-40-16-21	
4	6930 05	03	8X125-45-27-16	
5	6930 53	01	8X125-55-20-21-16	
6	6930 54	04	8X125-65-16-45-21	
7	6930 08	02	8X125-23-48-13	
8	6930 09	01	**HOUSING STUD** 8X125-100-55-12	
9	6930 10	03	**STUD** 10X125-27-40-20	
10	6930 50	01	**HOUSING STUD** 10X125-40-20-20	
			PLAIN WASHER	
11	22 541 019	15	8,5X15-2	
12	6946 77	04	10X20-2	
13	6948 35	04	10X20-3	
			HEXAGONAL NUT	
14	6932 38	15	DIAM 8X125 6,5	
15	6932 43	04	DIAM 10X125-8	

31/07/2001

MANUAL GEAR BOX CASING FASTENING





[05/98] M3310550

M3310550

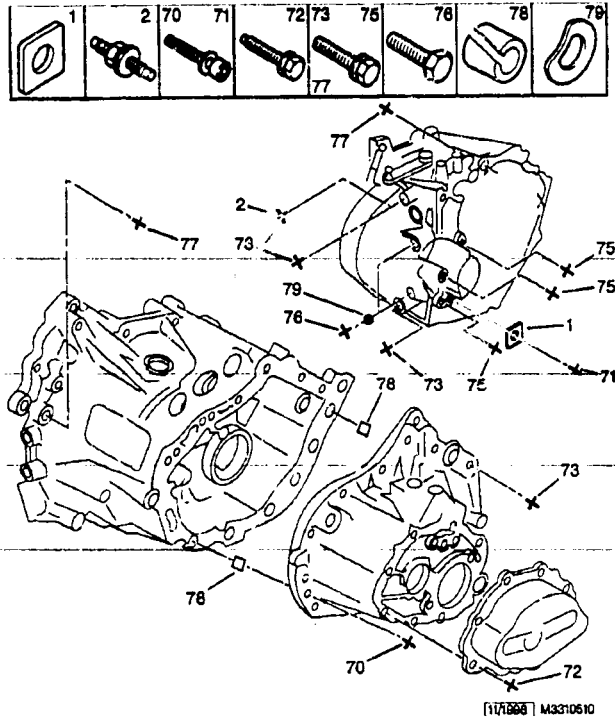
- BVM MG

1		6968 43	02	**CENTRING PIN** DIAM 14X15
2		2210 31	01	**SCREW COLUMN** 8X125-55/15
				SCREW WITH BASE
3		6925 97	01	DIAM 8X125-60
4		6925 98	04	DIAM 8X125-55
5		6925 99	16	DIAM 8X125-45
				SOCKET SCREW
6		6913 D0		DIAM 10X150-60
			04	INJECTION ZPJ
				OR INJECTION ZPJ4
			06	OR TURBO DIESEL DK5ATE
7		6913 F0	01	DIAM 8X125-60
				-TURBO DIESEL DK5ATE
8		6947 78	01	**PLAIN WASHER** 8X16-1,5
				-TURBO DIESEL DK5ATE

:/08/2001

MANUAL GEAR BOX CASING FASTENING

- FROM B 0000001
- GEARBOX BE3R



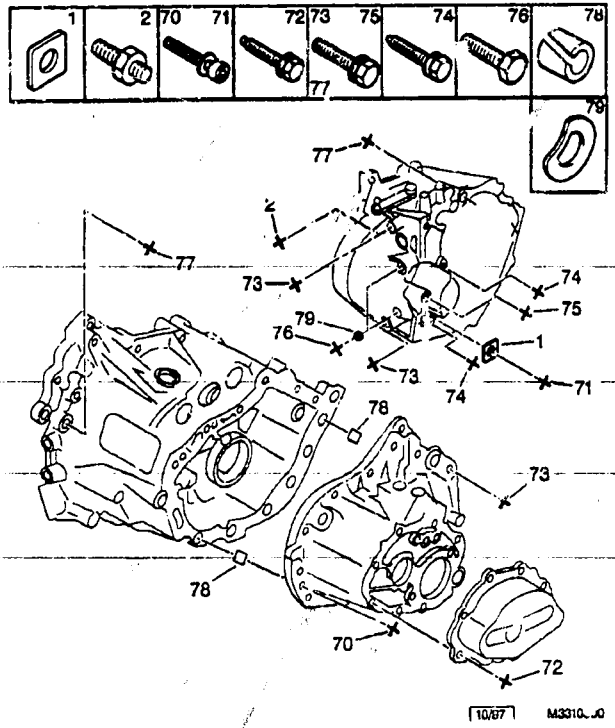
M3310510

1	2221 26	01	**STOP PLATE** 17 X 17
2	2210 64	02	**COLUMN SCREW** DIAM 7X100-40-20
			SCREW
70	6913 H9	01	DIAM 7X100-45
71	6913 K3	01	DIAM 10X150-70
	6913 N0	01	DIAM 10X150-75
			SELF-TAP SCREWS
72	6921 09	07	DIAM 7X100-22
73	6922 70	16	DIAM 7X100-35
75	6922 31	03	DIAM 8X125-55
76	6922 E6	04	**CAPSCREW** DIAM 10X150-70
77	6923 81	04	**SELF-TAP SCREWS** DIAM 10X150-75
78	6968 42	02	**PIN** 12X15
79	6962 11	04	**FLEXIBLE WASHER** 10X21,3-1

31/09/2001

MANUAL GEAR BOX CASING FASTENING

- BVM BE3
- TO B 9999999



M3310500

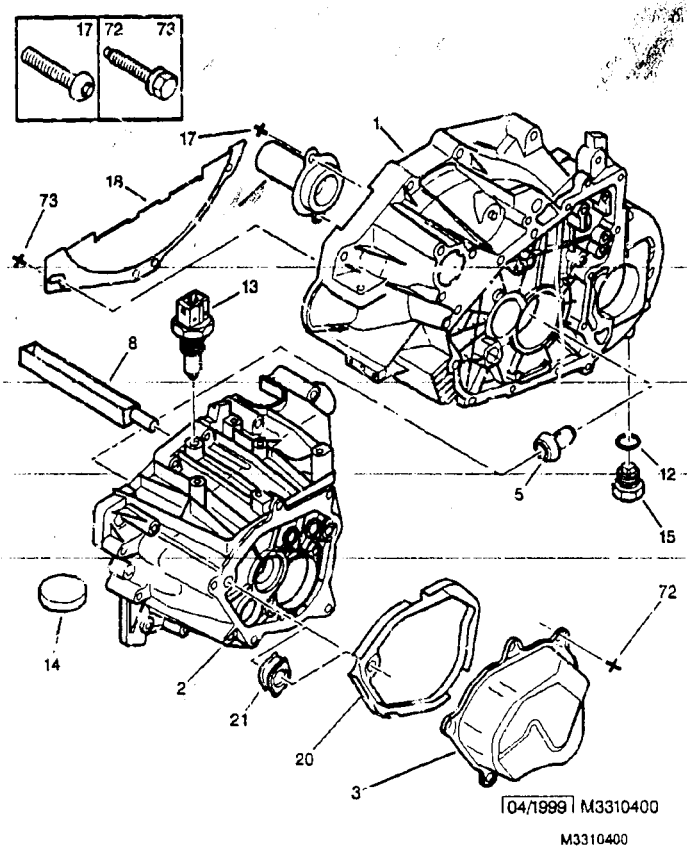
1	2221 26	01		**STOP PLATE** 17 X 17
2	2210 64	02		**COLUMN SCREW** DIAM 7X100-40-20
				SCREW
70	6913 H9	01		DIAM 7X100-45
71	6913 K3	01		DIAM 10X150-70
	6913 N0	01		DIAM 10X150-75
				SELF-TAP SCREWS
72	6921 09	07		DIAM 7X100-22
73	6922 70	16		DIAM 7X100-35
74	6922 73	02		DIAM 8X125-30 TO B 8831000
75	6922 31			DIAM 8X125-55
			01	TO B 8831000
			03	FROM B 8831001
76	6922 E6	04		**CAPSCREW** DIAM 10X150-70
77	6923 81	04		**SELF-TAP SCREWS** DIAM 10X150-75
78	6968 42	02		**PIN** 12X15
79	6962 11	04		**FLEXIBLE WASHER** 10X21.3-1

31/03/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX

- INJECTION ES9J4, BVM ML5T

A) SALOON XM : TO N°OPR 8420 ASSEMBLE 225740
FROM 8421 ASSEMBLE 225742
ESTATE XM : TO N°OPR 8453 ASSEMBLE 225740(END OF STANDARD)



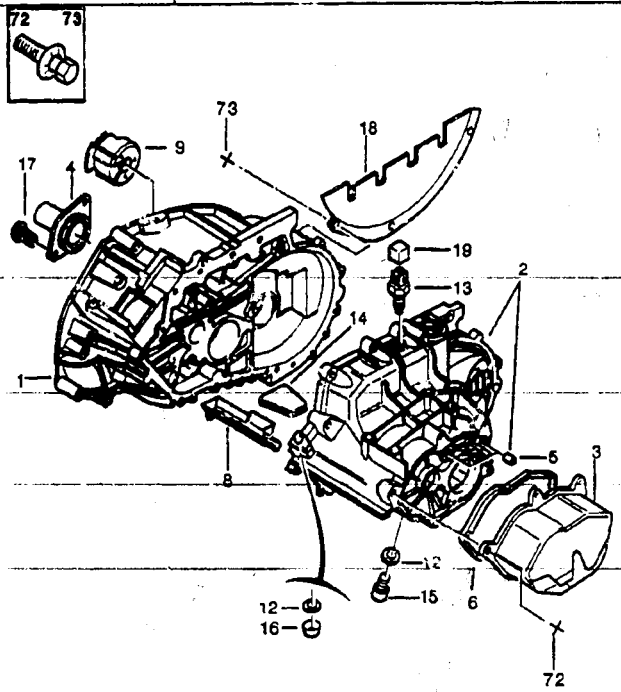
04/1999 M3310400

M3310400

1		2206 N3	01	**HOUSING**
2		2206 L5	01	**GEAR-BOX HOUSG**
3	2207 86		0*	**GEAR-BOX COVER** *TO O 08183*
		RP 2207 97	01	
		+ 2209 42	01	
		2207 97	01	FROM O 08184
4		2105 28	01	**GUIDE BUSH**
5		2211 22	01	**OIL FITTING**
8		2107 F2	01	**OIL SPOUT**
12		0164 30	02	**PLUG SEAL** DIAM 16X22-2 A005 WITHOUT ASBESTOS
13		2257 40	0	**SWITCH-REVERSE** SEE A)
		2257 42	01	XX BLACK SEE A
14		2218 15	01	**MAGNET** DIAM 35-5
15		2221 39	02	**OIL DRAIN PLUG** 16X150
17		2314 55	02	**SCREW CBX** DIAM 8X125-17
18		2107 F1	01	**LOCK PLATE**
20		2209 37	01	**COVER GASKET** TO O 08183
21		2209 42	01	FROM O 08184
72		6923 76	05	**SELF-TAP SCREWS** DIAM 8X125-25
73		6922 C8	03	DIAM 8X125-16

31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX

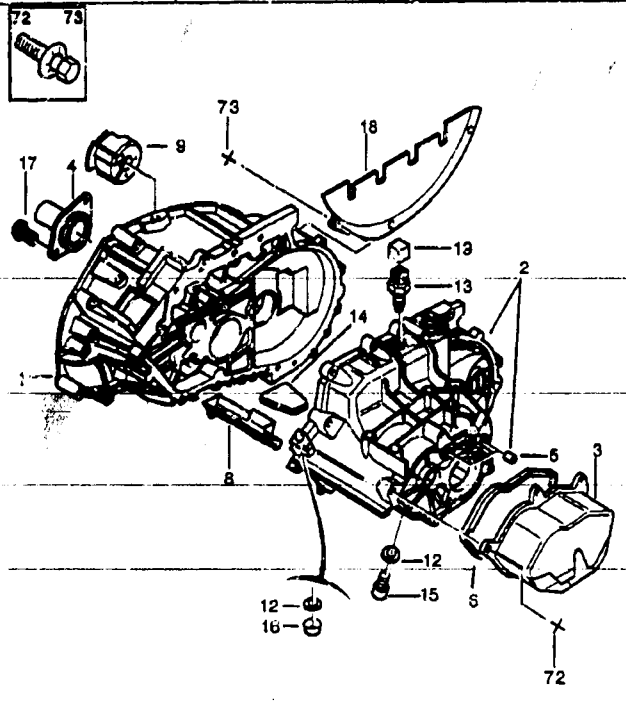


16	2221 36	01	**GBOX CASE**
17	3119 51	03	**SOCKET SCREW** 8X125-15
18	2107 C6	01	**LOCK PLATE** - INJECTION ZPJ OR INJECTION ZPJ4
	2107 E8	01	-TURBO DIESEL DK5ATE
19	2218 14	01	**PROTECTOR**
72	2101 94	05	**SCREW WITH BASE** DIAM 8X125-30
73	6922 97	03	**SELF-TAP SCREWS** DIAM 6X100-20

M3310310

31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX



M3310310

- BVM MG

A) END 01/11/1995
+ 2103 F3 (01) + 2107 F3 (01) FOR DK5ATE MOTOR
+ 2101 F7 + 2107 F3 FOR ZPJ, ZPJ4 MOTOR
B) SALOON XM : TO N°OPR 8420 ASSEMBLE 225740
FROM 8421 ASSEMBLE 225742
ESTATE XM : TO N°OPR 8453 ASSEMBLE 225740 (END OF STANDARD)

				CLUTCH HOUSING
1		2101 F7	01	- INJECTION ZPJ OR INJECTION ZPJ4
		2101 F3	01	-TURBO DIESEL DK5ATE SEE C
2		2206 L9	01	**GEAR-BOX HOUSG** SEE A) FROM 01/11/1995
3		2207 84	01	**GEAR-BOX COVER**
4		2105 20	01	**GUIDE BUSH** LONG 79
5		2105 21	01	**SOCKET** DIAM 15X21-24
6	2211 44		01	*HOUSING GASKET*
	P.P 3211 51		01	
				OIL SPOUT
8		2107 E1	01	TO 01/11/1995
		2107 F3	01	FROM 01/11/1995
9		2107 E2	01	**OIL DEFLECTOR**
12		0184 30	01	**PLUG SEAL** DIAM 16X22-2 A005 WITHOUT ASBESTOS
				SWITCH-REVERSE
13		2257 40	01	-TURBO DIESEL DK5ATE SEE B)
		2257 42	01	XX BLACK SEE B
				MAGNET
14		2218 12	01	TO O 08464
		2218 15	01	DIAM 35-5 FROM O 08465
15		2221 32	01	**CASING PLUG** DIAM 16X150

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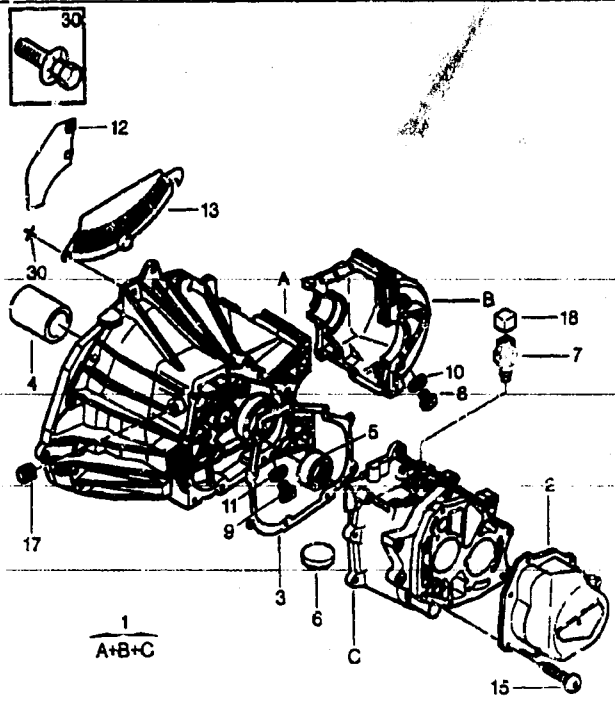
31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX

- BVM ME

A) SALOON XM : TO N° OPR 8420 ASSEMBLE 225740 - FROM 8421 ASSEMBLE 225742 - ESTATE XM : TO N° OPR 8453 ASSEMBLE 225740 (END OF STANDARD)



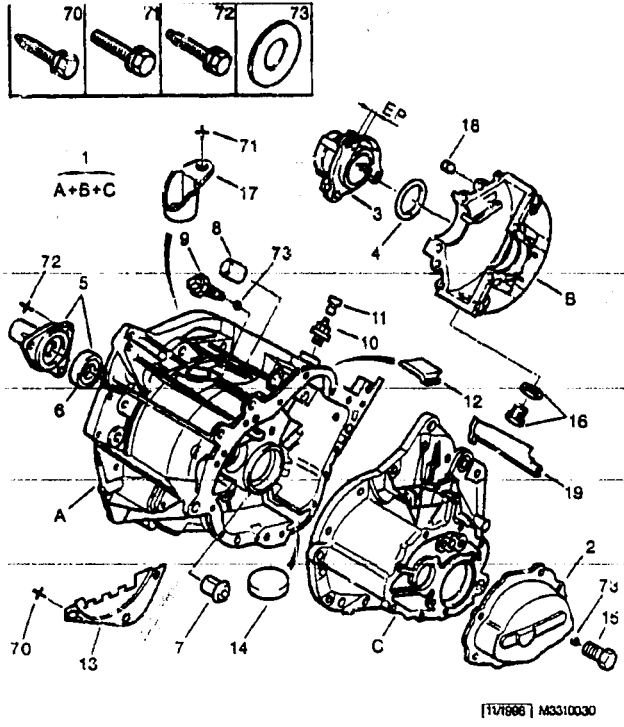
M3310100

1	2206 H5	01	**GEAR-BOX HOUSG**
2	2207 78	01	**GEAR-BOX COVER**
3	2211 37	01	**HOUSING GASKET**
4	2175 27	01	**SOCKET** 23,8 X 26,5 - 31,5
5	2109 33	01	**SHAFT BUSH** 28 X 43,5 - 8,1
6	2218 15	01	**MAGNET** DIAM 35-5
7	2257 40	01	**SWITCH-REVERSE** SEE A)
	2257 42	01	XX BLACK SEE A)
8	2221 31	01	**DRAIN PLUG** 10 X 150 - 20
9	2221 19	01	DIAM 18X150-15
10	2211 09	01	**PLUG SEAL** 10,3X16-1
11	0164 30	01	DIAM 16X22-2 A005 WITHOUT ASBESTOS
12	2107 A9	01	**LOCK PLATE**
13	2107 C6	01	
15	2210 26	07	**SCREW CBX** DIAM 6X100-20
17	2208 20	01	**GBOX CASE**
18	2218 14	01	**PROTECTOR**
30	6922 97	03	**SELF-TAP SCREWS** DIAM 6X100-20

31/08/2001

ENGINE CLUTCH HOUSING MANUAL GEARBOX

- FROM B 0000001
- GEARBOX BE3R



M3310030

1		2206 Q8	0	HOUSING ASSY -INJECTION XU10J4R
2		2207 95	01	GEAR-BOX COVER
3		2228 16	01	EXTENSION EP 10
4		2212 23	01	RING-SEAL DIAM 60-TO 3
5		2105 35	01	GUIDE BUSH
6		2109 40	01	PRIM SHAFT SEAL 23X36-6
7		2211 22	01	OIL FITTING
8		2218 07	01	SHAFT PROTECTOR
9		2257 41	01	SWITCH-REVERSE
10		2268 14	01	GR-BOX BREATHER
11		2218 10	01	PROTECTOR
12		2106 18	01	CLUTCH HSG PLUG
13		2107 86	01	LOCK PLATE
14		2218 15	01	MAGNET DIAM 35-5
15		2221 30	01	FILLER CAP DIAM 14X100
16		2221 32	01	CASING PLUG DIAM 16X150
17		2106 19	01	CLUTCH HSG PLUG
18		2225 17	02	CENTRING BUSH 9X12-15
19		2213 27	01	OIL SPOUT
				SELF-TAP SCREWS
70		6923 77	03	DIAM 6X100-16
71		6922 54	01	DIAM 6X100-20
72		6921 09	03	DIAM 7X100-22
73		6988 42	02	PLUG SEAL 14.3X21-1